

2018 NISSAN SENTRA 1.8 SV CVT



model information & options

\$19,085.00

\$20,470.00

Total*

200.00

300.00

Manufacturer's Suggested

CARPETED FLOOR MATS

ALL WEATHER PACKAGE

Options Included by Manufacturer

Retail Base Price:

Heated Front Seats

Heated Outside Mirrors

DESTINATION CHARGES

with Trunk Mat

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Aluminum-Alloy Wheels

SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake Force Distribution (EBD) Active Understeer Control (AUC) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System Nissan Vehicle Immobilizer System Automatic Emergency Braking (AEB) RearView Monitor

COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control 6-Way Adjustable Driver's Seat Premium Cloth Seats and Door Trim Sliding Front Armrest Rear Seat Center Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Illuminated Push Button Ignition AM/FM/CD/Aux-in Audio System w/ 6 Speakers USB Connection Port for iPod® Interface SiriusXM® Satellite Radio* 5" Color Display
Bluetooth® Hands-Free Phone System* Streaming Audio via Bluetooth® Siri® Eves Free* Hands-free Text Messaging Assistant* 2 Illuminated Rear USB Ports Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Automatic On/Off Headlights Intelligent Auto Headlights (I-AH) Cruise Control w/ Illuminated Controls 5" Advanced Drive-Assist® Display 60/40 Split Fold-Down Rear Seats

EXTERIOR

nformation

Halogen Headlights Dual Body-Color Power Outside Mirrors

*For more information, see dealer, owner's manual, or www.NissanUSA.com/connect/important-

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

Fuel Economy and Environment

MIDSIZE CARS range from 14 to 136 **Fuel Economy** MPG. The best vehicle rates 136 MPGe.

MPG

3.1 gallons per 100 miles

Gasoline Vehicle

You save

in fuel costs over 5 vears compared to the

average new vehicle.

DELIVERY

Annual fuel COST

\$1,100

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on

This vehicle emits 279 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles







TRUCK

DEALER:

VEHICLE COLORS:

INT: CHARCOAL

AGUAS(ABV.)MEX

OLYMPIA NISSAN

OLYMPIA WA

TRANSPORT METHOD:

2220 CARRIAGE DR SW

EXT:SUPER BLACK

FINAL ASSEMBLY POINT:



GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

**** Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** Passenger **** Crash Based on the risk of injury in a frontal impact

Should ONLY be compared to other vehicles of similar size and weight

Side Front seat **** Crash Rear seat **** Based on the risk of injury in a side impact.

Rollover **** Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP7JY300860 **EMS:**50 STATE EMISSIONS

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